





MILL LINER SPECIALISTS

FC Mill Liners, Inc. is the North American distribution operation of Fundidora de Cananea, S.A. (FUCASA), specializing in the design and manufacturing of high quality mill liners and accessories. Founded in 1970, FUCASA has been producing mill liners since the early 1980s and has become the main supplier of cast iron and steel mill liners for AG, SAG, ball and rod mills in Mexico.

Tucson

A PROVEN SUPPLIER





OPTIMAL DESIGN FOR CONSISTENT GRINDING PERFORMANCE

Our process combines a continuous cycle of design optimization with expertise in abrasion and impact resistant alloys and precision heat treatment to produce application-specific mill liners with consistent wear life.

Alloys	Typical Applications			
FC DuraPro [™] Liners and Accessories Pearlitic Chrome-Molybdenum Steel	SAG, rod and ball mill shell liners, feed end liners, discharge end liners, lifter bars, grates, filler rings, filler blocks, pulp lifters and dischargers			
FC ProLiner [™] Liners and Accessories Martensitic White Irons	AG, rod and ball mill shell liners, feed end liners, discharge end liners, lifter bars, grates, filler rings, filler blocks, pulp lifters and dischargers, chute liners			
FC WearPro™ Liners and Accessories Martensitic Tool Steel	SAG feed and discharge end liners, chute liners			

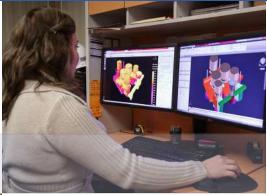


A DEPENDABLE BUSINESS PARTNER

Our commitment is to be a reliable supply chain partner of high quality mill liners, delivered when you expect them at a competitive price.

WHAT WE OFFER	HOW YOU BENEFIT	YOUR BOTTOM LINE
 High Quality Mill Liners Consistent Wear Performance Industry-leading Lead Times Rapid Response Competitive Pricing Scrap Liner Buy Back Options 	 Reliable Supply Chain Reduced Liner Inventory Reduced Grinding Costs 	Lowest Cost of Liners Per Milled Ton

CAPABILITIES TO DELIVER WHAT YOU NEED



• 3D Simulation and rapid prototyping technology for quick product design



• On site pattern manufacturing to streamline first article sampling and expedite product development

• Flexible manufacturing processes allow for a wide range of mill liner designs



• Versatile molding capability to support small and large production quantities

 In-house heat treatment expertise to ensure desired mechanical properties







FOCUS ON QUALITY



• Chemistry analysis laboratory to ensure alloy elemental control



• Metallurgical laboratory for verification of microstructure and heat treatment control.

- 100% magnetic particle testing for crack detection
- Ultrasonic testing to verify internal soundness



- 100% hardness testing to verify heat treatment and desired mechanical properties
- 100% dimensional gauging to ensure fit
- Chemistry and hardness certification for all products
- Batch traceability for quick product tracking.



ALLOY SPECIFICATIONS

	FC DuraPro™			FC WearPro™	FC ProLiner™			
Grade	FCA-11	FCA-12	FCA-13	FCA-21	FCA-31	FCA-32	FCA-33	
Equivalent Standard	ASM Low C	ASM Med C	ASM Hi C	ASTM A597 CH-12	ASTM A532 Class II B	ASTM A532 Class II B	ASTM A532 Class III A	
Surface Brinell Hardness (BHN)								
Range	300-370	310-400	330-420	510-550	610 min	610 min	610 min	

All liner alloys are produced to international specifications and can be customized to meet specific applications and challenges.



CONTACT US

To find out more about how we can help you reduce your grinding costs, visit us at **FCMillLiners.com** or contact us at

Info@FCMillLiners.com

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